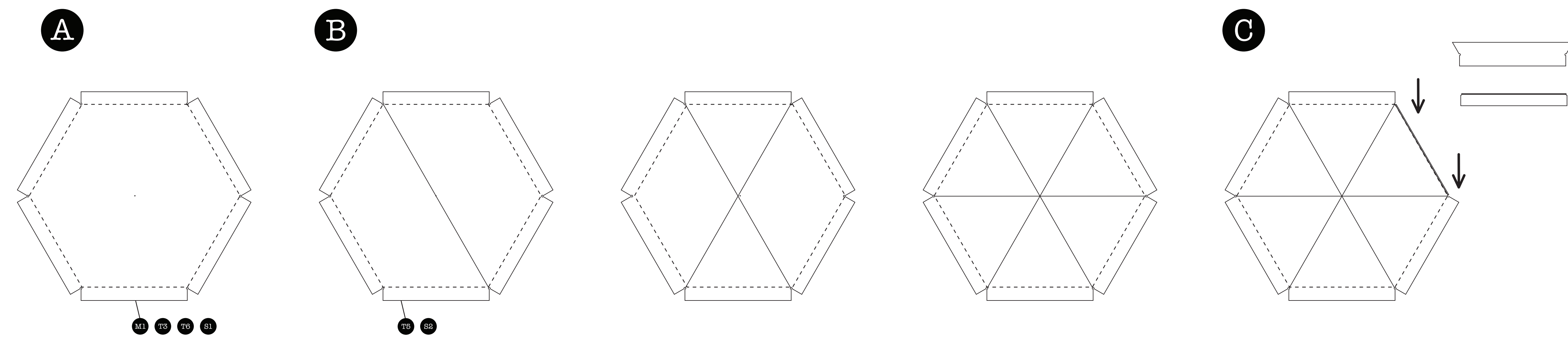
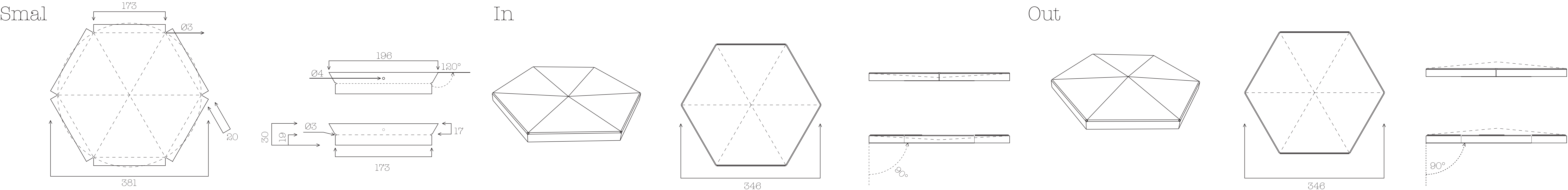


BOARD PLAN 1:1



A. A sheet metal part cut out with laser / water jet / a saw is bent gradually under the angle of 5° to form an envelope. Then, the protruding parts are bent to touch each other - approx. 90°.

B. A sheet metal part cut out with laser / water jet / a saw is bent gradually under the angle of 90°.

C. Part a is welded / soldered in the corners of hexagon, then part b is welded / soldered with opposite sides / see the illustration/. The resulting product is finished with a file and painted.